

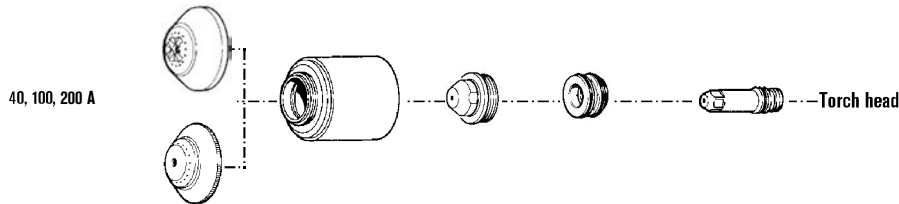
# Hypertherm®

## MAX200

### PAC200 T/E hand torch consumables



#### Shielded consumables

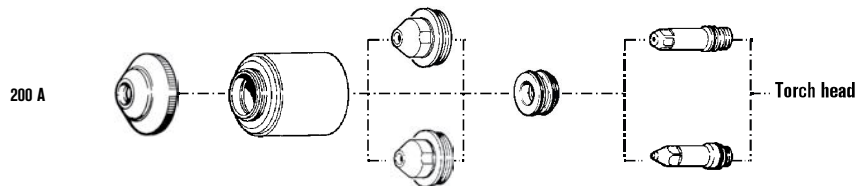


Metal	Plasma gas	Shield gas	Amps	Shield	Retaining cap	Nozzle	Swirl ring	Electrode
Mild steel/ stainless/ aluminum	Air	Air	40 A	020917	020915	020689	020613	220021
	Air	Air	100 A	020919	020915	020611	020607	120547
	Air	Air	200 A	020918	020915	020608	020607	220021
Stainless steel/ aluminum	Nitrogen (N <sub>2</sub> )	Carbon dioxide (CO <sub>2</sub> )	200 A	020918	020915	020608	020607	020415
	H35	Nitrogen (N <sub>2</sub> )	100 A	020919	020915	020611	020607	020415
Mild steel	Nitrogen (N <sub>2</sub> )	Air	200 A	020918	020915	020608	020607	020415
	Oxygen (O <sub>2</sub> )	Air	100 A	020919	020915	020616	020617	220021
Stainless steel	Oxygen (O <sub>2</sub> )	Air	200 A	020918	020915	020605	020604	220021
	H35	Nitrogen (N <sub>2</sub> )	200 A	020920	020915	020608	020607	020415
Aluminum	H35	Nitrogen (N <sub>2</sub> )	200 A	020918	020915	020608	020607	020415



PAC200T hand torch

#### Gouging consumables



Metal	Plasma gas	Shield gas	Amps	Shield	Retaining cap	Nozzle	Swirl ring	Electrode
Mild steel	Air	Air	200 A	020891	020882	020615	020607	220021
	H35	Air	200 A	020891	020882	020934	020607	020933
Stainless steel/ aluminum	H35	Nitrogen (N <sub>2</sub> )	200 A	020891	020882	020934	020607	020933



PAC200E gouging torch

#### TECHNOLOGIES

**Vented shield**  
**Chambered swirl ring**

\* In countries following CE standards, unshielded consumables may only be used in mechanized torch applications.

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Shield	Retaining cap	Nozzle	Electrode	Swirl ring
1	1	5	5	1